

LIMITED LIFETIME
WARRANTY for
VEKAdeck[™]

Reinforced Cellular PVC Deck Board from VEKA Innovations

VINYL LINEALS



VEKA Innovations warrants their VEKAdeck[™] rigid vinyl extrusions to be the finest quality available and to be superior for exterior applications.

VEKA Innovations warrants that their rigid VEKAdeck[™] vinyl deck extrusions will not chip, peel, blister, rot or corrode when used in accordance with the VEKAdeck installation, care & maintenance instructions.

VEKA Innovations does not warrant against uniform fading or color change due to normal weather conditions, as normal weathering will cause any surface to gradually fade, darken, chalk, accumulate dirt or stain.

Should any defective material be found during the warranty period, **VEKA Innovations** will replace the defective material free of charge. This warranty does not cover liability for incidental or consequential damages for any cause whatsoever.

VEKA Innovations will not be liable for labor charges or other costs or expenses in connection with the repair, removal, or installation of the original or replacement product.

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED,
INCLUDING WARRANTIES OF MERCHANT ABILITY AND FITNESS FOR A PARTICULAR USE.

12/01/07

VEKA INNOVATIONS WARRANTY SUPPLEMENT

INITIAL COLOR:

VEKA maintains strict production control standards and color tolerances, however, initial color variation will occasionally be found from batch to batch and rarely within the same batch. VEKA does not warrant against variation in initial color. VEKA reserves the right to determine the range of acceptable initial color variation.

NORMAL WEATHERING:

VEKA conducts ongoing weathering studies of their materials in three climatic regions – Florida, because it is hot and wet, Arizona, because it is hot and dry, and Kentucky because of acid rain. In addition to outdoor testing, accelerated weathering studies are also conducted in weatherometers. The Florida and Arizona locations are within the 140 and 200 Isolines of Global Radiation respectively. These sites are considered extreme areas of weatherability, and are used as testing regions by numerous industries requiring outdoor performance studies.

The degree to which VEKA Innovations Fence, Deck and Railing profiles will maintain their original color is dependent upon the effects of temperature, moisture and sunlight. These same three factors influence the weatherability of all materials and will induce changes in the initial color. Variations due to installation exposure, such as vertical vs. horizontal, will weather differentially. Color changes will occur as fading, chalking, loss in gloss, or varying degrees of yellowing.

Uneven color change will occur under mats, planters, tarps, tables, etc. VEKA believes this is due to moisture collection, typically appearing as a lighter area. Removal of the mats, planters, tarps, tables, etc. to expose the area to normal environment, should over time, eliminate the lighter areas and allow the lighter areas to closely match the surrounding areas. Some mats, planters, tarps, etc. will degrade and collect debris underneath. In these instances, the mats, planters, tarps, etc. should be removed, the discolored area thoroughly cleaned, and the cleaned area allowed to be exposed to the environment. Additionally, reflected light such as from windows, patio doors, siding, snow, etc. will accelerate weathering.

Since initial color will vary after weathering, individual components in assembly will have different color. This too is considered normal weathering.

VEKA does not warrant against normal weathering. VEKA reserves the right to determine the range of acceptable color change.

FOREIGN SUBSTANCES EFFECT ON WEATHERING:

Foreign substances including but not limited to dirt, tree sap, leaves, pine needles, sun tan lotions, bug sprays, fertilizers, grill drippings, salad oils, cosmetics and most oil based products, etc. left on exposed surfaces will have adverse effects on weathering. These foreign substances will cause staining, spots, streaks, discoloration, lightening, darkening, etc. Immediate removal of any foreign substance is required to minimize the discoloration. VEKA does not warrant against weathering effects caused by foreign substances. VEKA reserves the right to reject warranty claims for uneven color changes caused by foreign substances. When sunlight is blocked or partially blocked by a roof, trees, awnings, railings, pool covers, etc., uneven weathering will occur.

CARE AND MAINTENANCE (Once per year):

Algae, mold and mildew growing on residue deposited onto exposed surfaces should be removed using a soft bristled brush and a mild mixture (10 to 1) of water and bleach. Rinse thoroughly with water immediately after brushing. (Note: algae, mold and mildew are sustained by surface residue deposited on the vinyl, not the vinyl itself.)

Foreign substances should be removed using warm water and a mild non-abrasive detergent or commercially available vinyl cleaner. For tough stains, more aggressive cleaning solutions will be required. Use at your own risk and be sure to check for harmful effects on a hidden surface.

REPLACEMENT PARTS:

Depending upon the length of exposure, replacement parts (initial color) will not have the same color or gloss level as the weathered surfaces. Depending upon temperature, moisture, and sunlight exposure, eventually over time, the replacement parts should weather and appear similar to the weathered surfaces. VEKA does not warrant against color and /or gloss inconsistencies caused by the incorporation of replacement parts.

RESTORATION:

Color change due to normal weathering may be partially restored using commercially available vinyl restoration products. VEKA does not warrant against any issues that will arise from the use of restoration products.

VEKAdeck™ Weather Simulation Tests:

Almond



Gray



Khaki



Tan



Mocha



White

